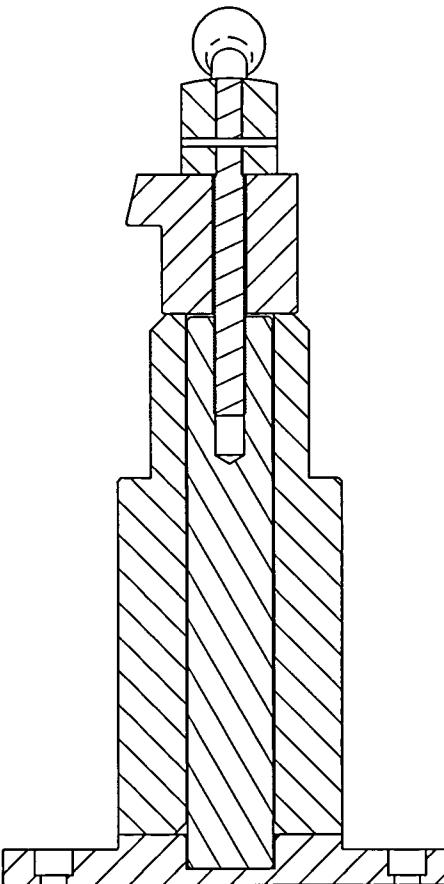


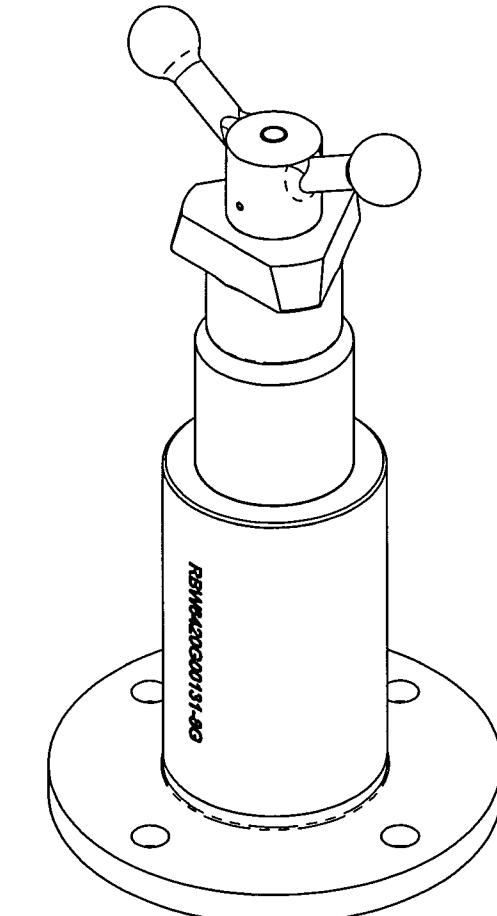
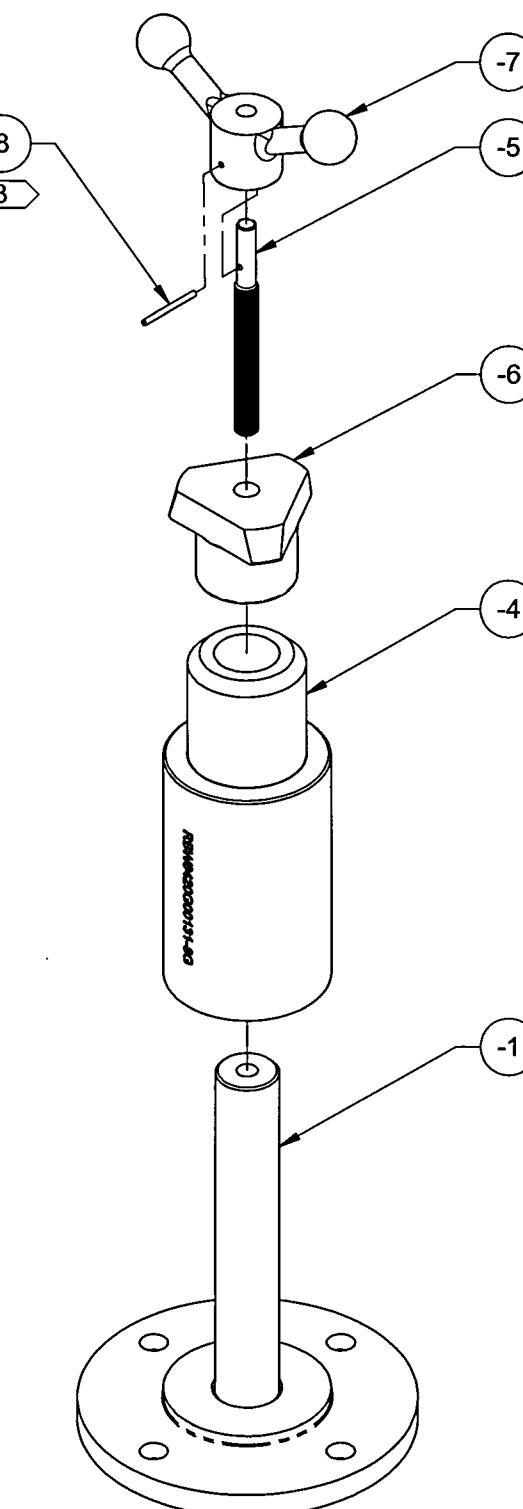
ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6420G00131-8G-1	BASE WELDED ASSY
-4	1	RBW6420G00131-8G-4	COVER
-5	1	RBW6420G00131-8G-5	PIN
-6	1	RBW6420G00131-8G-6	KNOB
-7	1	RBW6420G00131-8G-7	HANDLE
8	1	McMaster#98381A478 OR EQUIV.	DOWEL PIN 1/8" DIA. X 1-1/2" LG. STEEL



RBW6420G00131-8G T/R HEAD SUPPORT TROLLEY ADAPTER

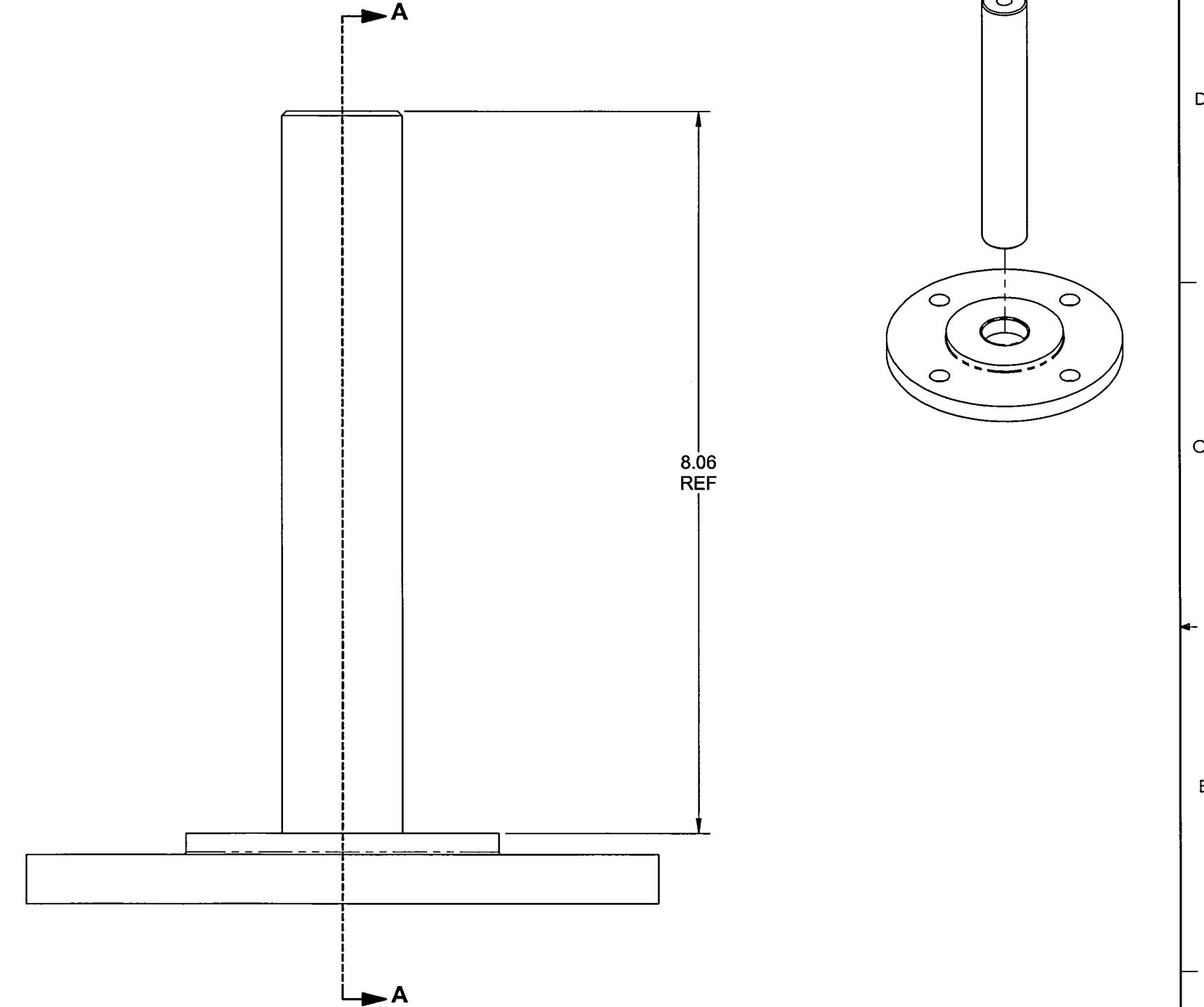
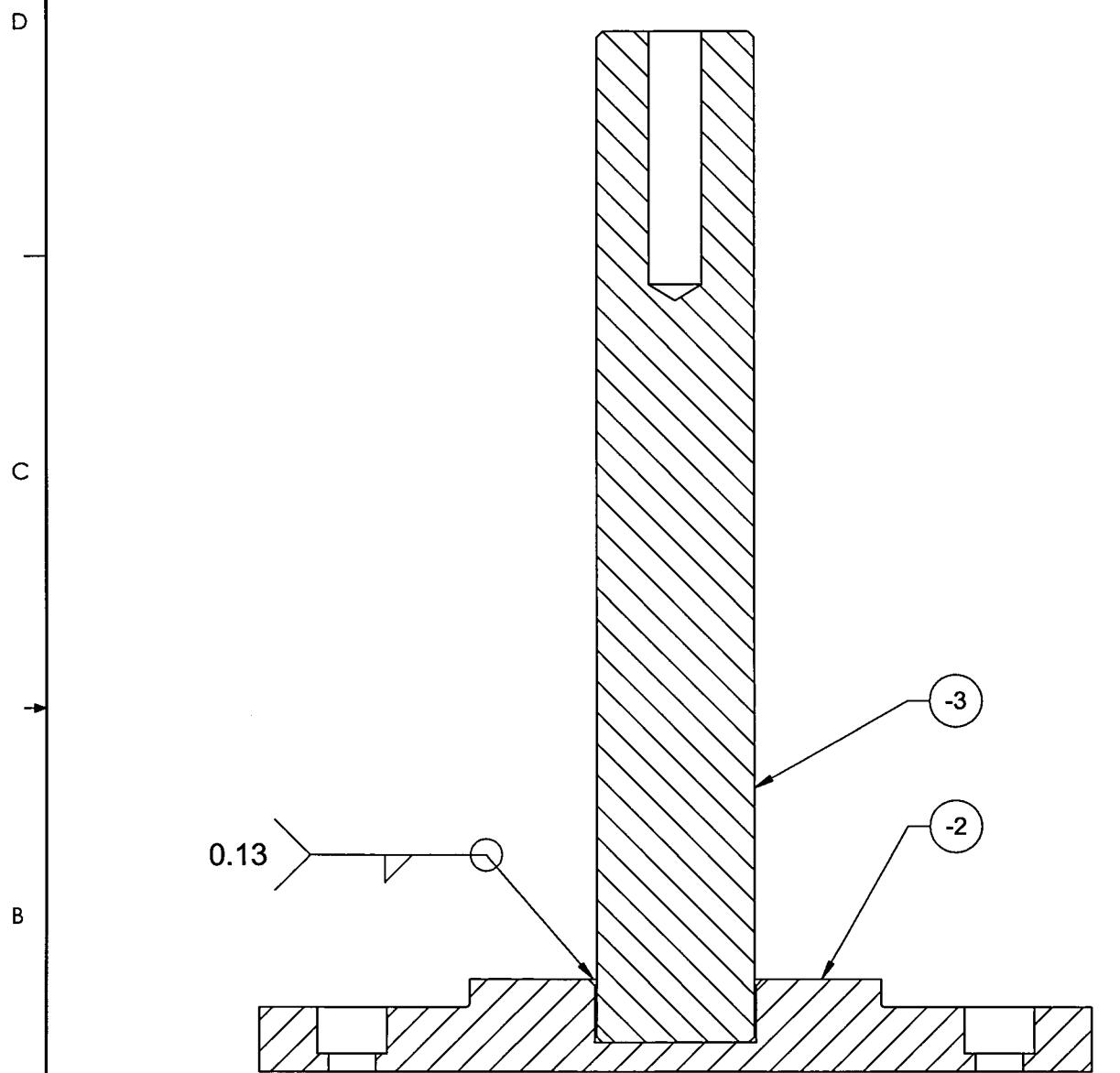
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) APPLY LOCTITE 620 ON MATING SURFACES THEN PRESS FIT ITEM 8 WITH ITEM -7 AND ITEM -5 AND REMOVE EXCESS



A	NEW ISSUE	18-660	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	<i>M. T. L.</i>		
MFG. APPR.	DP		
APPROVED	<i>M. T. L.</i>	TITLE T/R HEAD SUPPORT TROLLEY ADAPTER	SCALE NTS
DATE	5/28/2018	REV. A RBW6420G00131-8G	SHEET 1 OF 8
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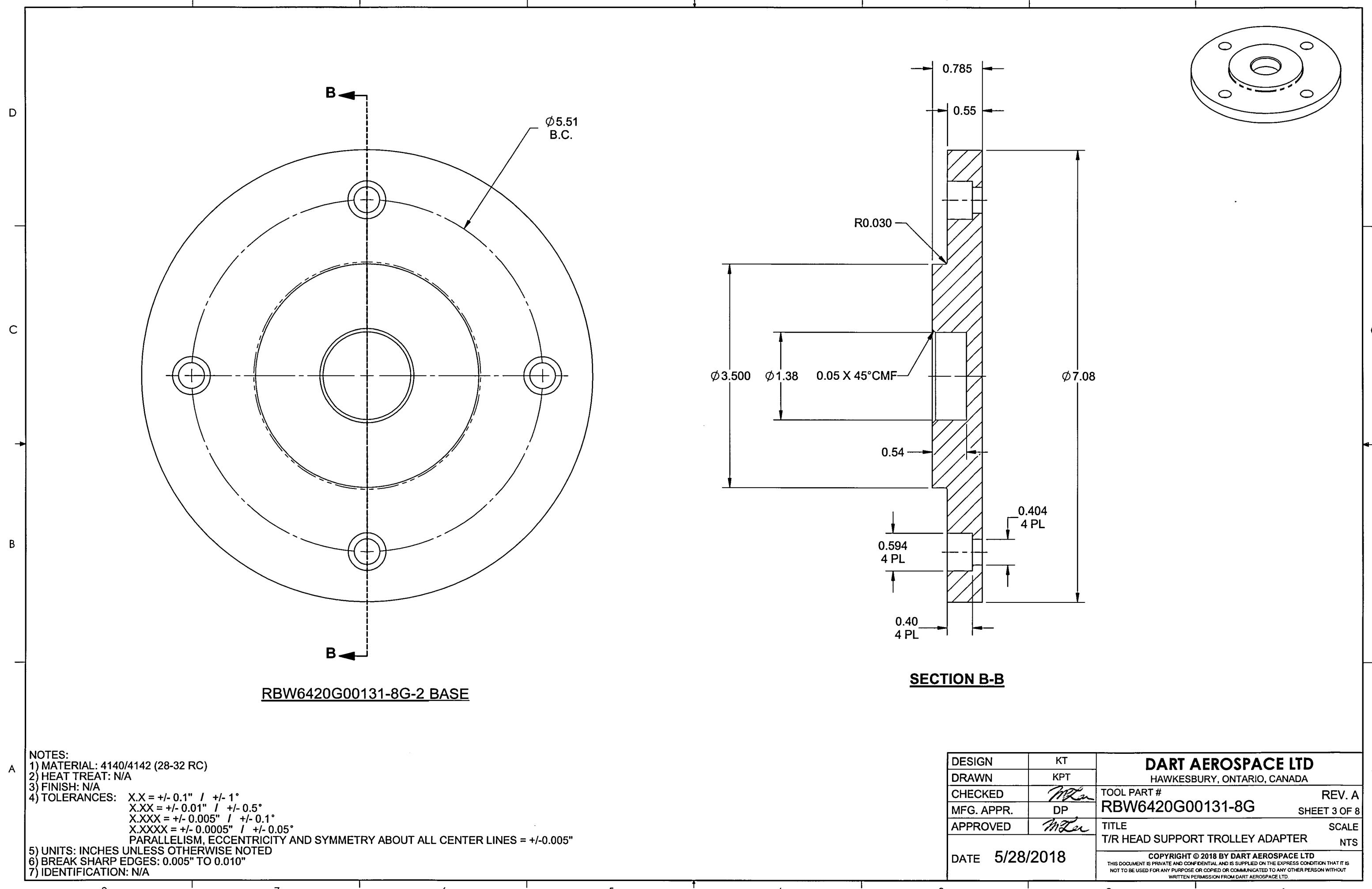
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6420G00131-8G-2	BASE
-3	1	RBW6420G00131-8G-3	GUIDE

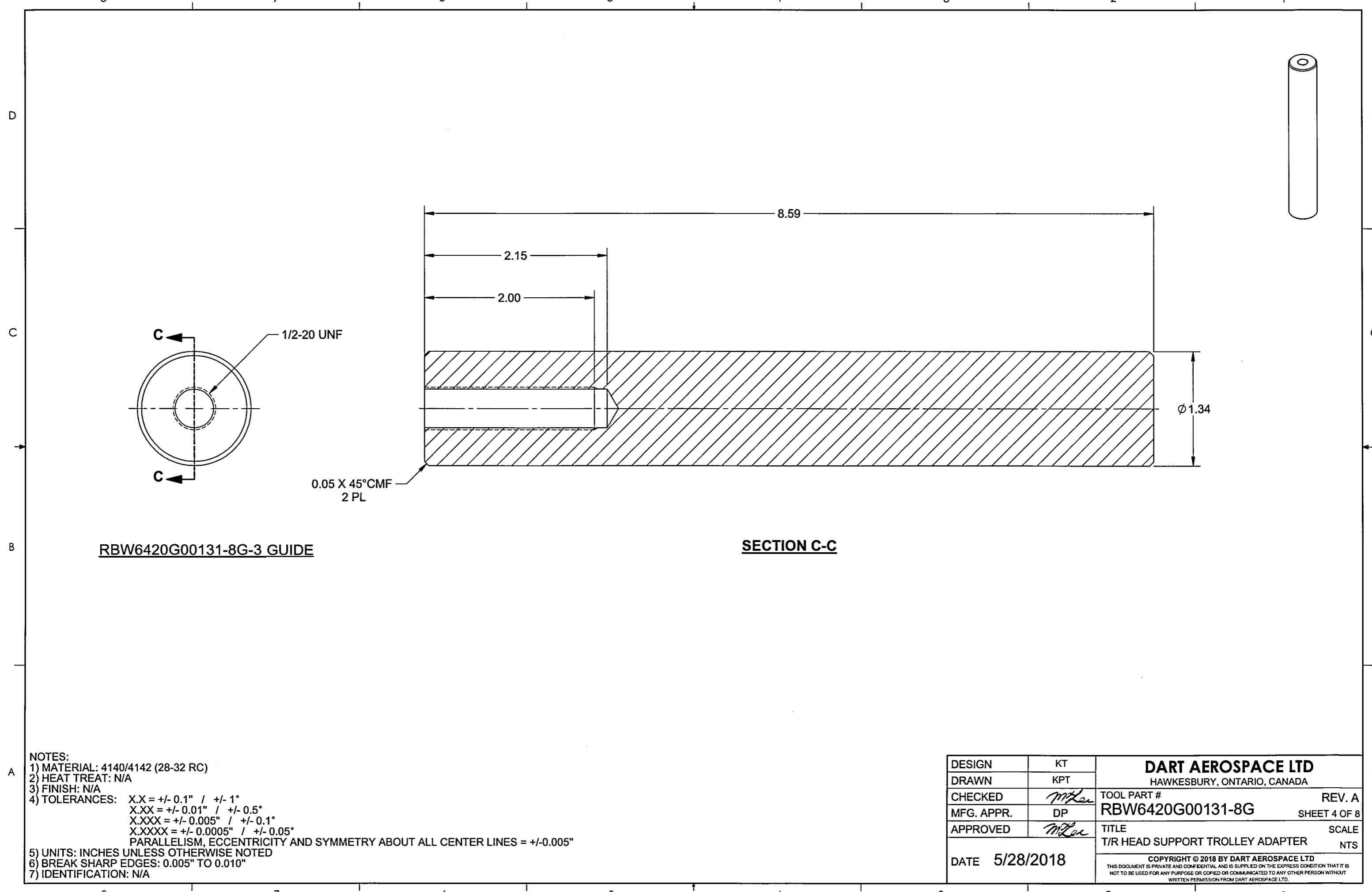


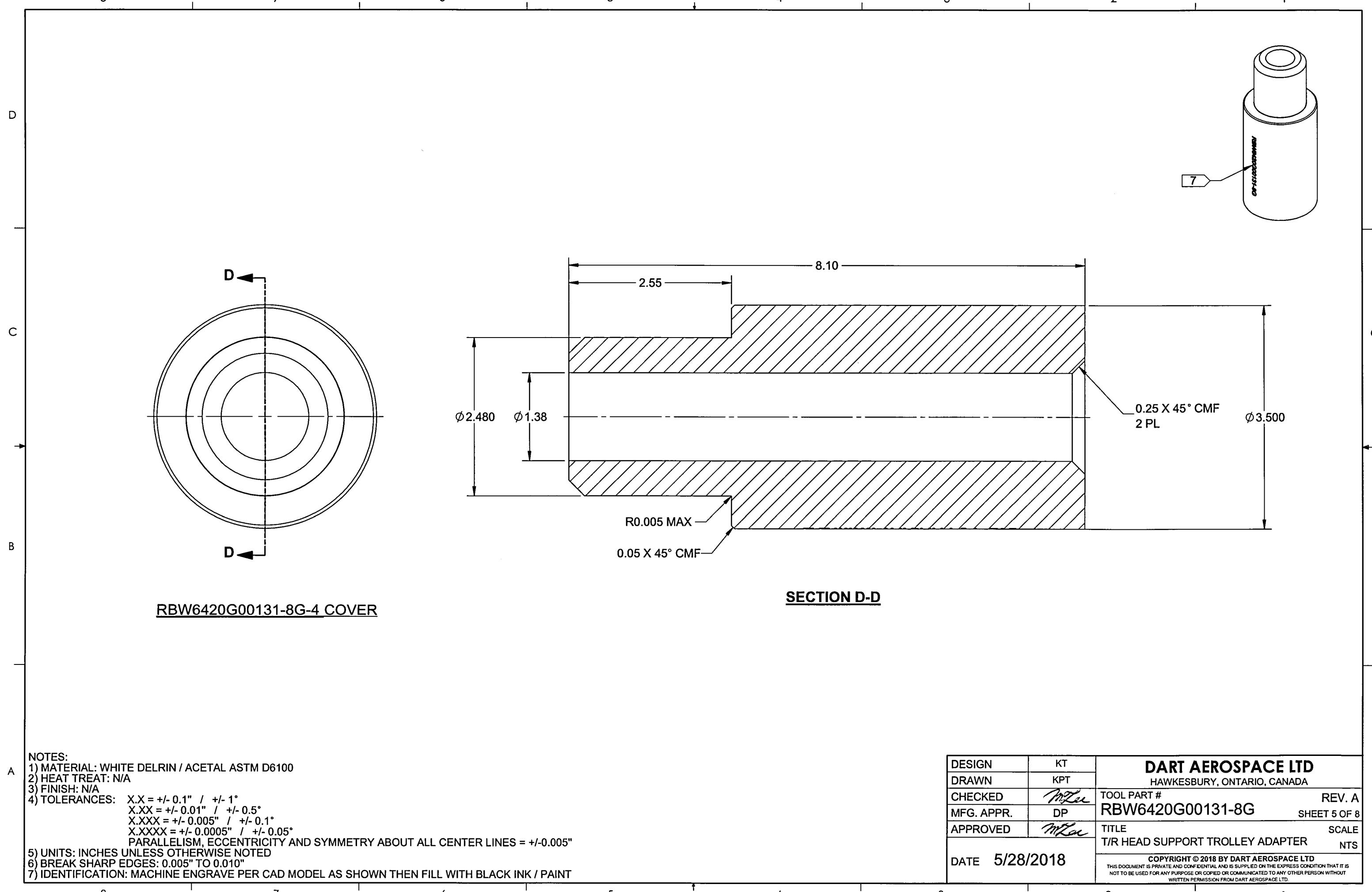
NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
 4) TOLERANCES: $X.X = +/- 0.1" / +/- 1^{\circ}$
 $X.XX = +/- 0.01" / +/- 0.5^{\circ}$
 $X.XXX = +/- 0.005" / +/- 0.1^{\circ}$
 $X.XXXX = +/- 0.0005" / +/- 0.05^{\circ}$

5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: N/A
 7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	<i>M. Lee</i>	TOOL PART #
MFG. APPR.	DP	RBW6420G00131-8G
APPROVED	<i>M. Lee</i>	REV. A SHEET 2 OF 8
		TITLE T/R HEAD SUPPORT TROLLEY ADAPTER
		SCALE NTS
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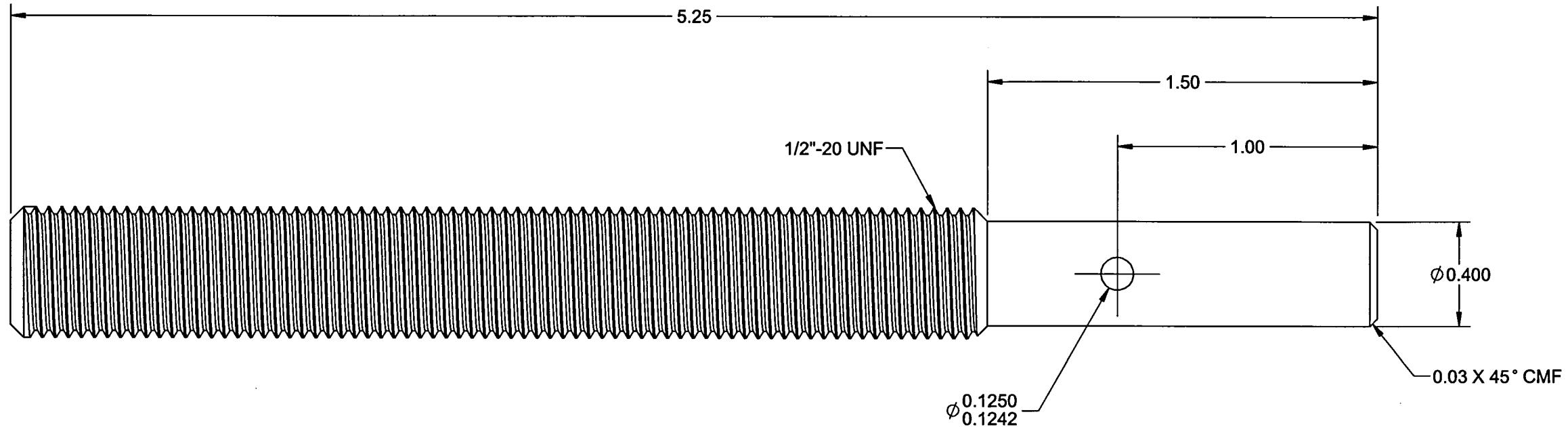




8 7 6 5 4 3 2 1

D

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RBW6420G00131-8G-5 PIN

NOTES:

1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	<i>MLee</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G00131-8G	SHEET 6 OF 8
APPROVED	<i>MLee</i>	TITLE	SCALE
		T/R HEAD SUPPORT TROLLEY ADAPTER	NTS
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